

Dniprovskiy pipe works offers for delivery Tubing pipes according to GOST 633-80

Pipe nominal diameter	Wall thickness	Pipe range
Plain ends	External Upset	Plain ends, External upset

mm	mm	Steel grade	
27	3,0	-	ДКЕ
33	3,5	ДКЕ	ДКЕ
42	3,5	ДКЕ	ДКЕ
48	4,0	ДКЕ	ДКЕ
60	5,0	ДКЕ	ДКЕЛМР
73	5,5	ДКЕЛМР	ДКЕЛМР

73	7,0	ДКЕЛМР	ДКЕЛМР
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89	6,5	ДКЕЛМР	ДКЕЛМР
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89	8,0	-	ДКЕЛМР
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102	6,5	ДКЕЛМР	ДКЕЛМР
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114	7,0	ДКЕЛМР	ДКЕЛМР
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Item	Mechanical properties for steel grade		
Д	К	Е	Л

Execution			
А	Б		
Tensile strength σ_B , not less than, Mpa (Kg/sm ²)	655	638	687

(66.8)	(65.0)	(70.0)	(70.3)
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Yield strength σ_T :			
- not less than, Mpa (Kg/cm ²)	379	373	491

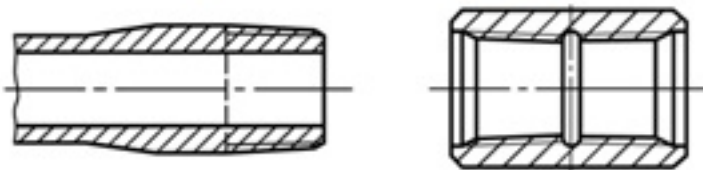
(38.7)	(38.0)	(50.0)	(56.2)
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- not more than, Mpa (Kg/cm ²)	552	-	-
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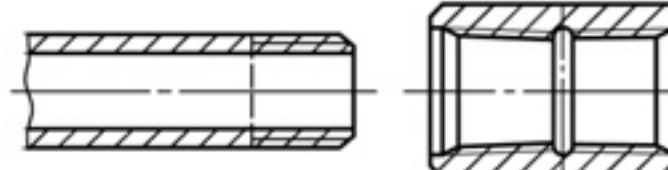
(56.2)	-	-	(77.3)
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Elongation δ_5 , %, not less than			
14,3	16,0	12,0	13,0

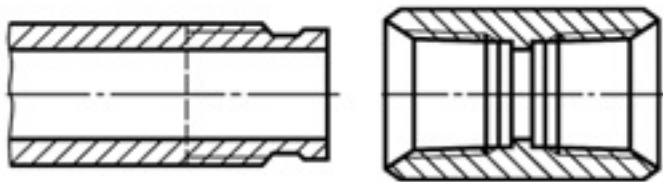
External upset ends and couplings - B



Plain ends and couplings



Plain ends premium connection and couplings - HKM



External Upset ends without couplings - HK5

