

Dniprovskiy pipe works offers for delivery Geological prospecting pipes according to

TU 14-3-1919-93 and couplings for them according to specification below.

Pipe	Outside diameter
D	Coupling Outside diameter
Dm	Thread internal diameter of coupling
dτ	Bore diameter
do	Bore depth
lo	butt-end width

β	Pipe length L		Coupling weight							
Kg										
Nominal	extreme	Nominal	extreme	Nominal	extreme	deviation				
mm		mm		mm		mm		mm		

42	+0.9	39,667	44	+0.5
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57				
-0.6				
50	+1.0	47,667	52	+0.5

65				
-0.7				
64	+1.2	60,421	65	+0.5

83			
-0.8			
		Pipe Outside diameter	
D	Wall thickness		
s	Thread length		
G	Upset	Pipe length	

L		theoretical weight, kg		
at density 7.85				
Upset but not		Upset	Internal upset	Internal upset
length not less than				
I1	Upset length not less than			
I2	Nominal	Extreme deviation	deviation	length increase of pipe
mm		mm		mm
mm				

42±0.45	+0.6	50	25	22
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-50	4.56	0,65		
5.0	3000			
-0.5	4500			
50±0.45	+0.66	55	32	28

5.5	3000				
-0.55	4500				
63.5±0.45		+0.72	60	45	40

6.0	4500
-0.6	6000